

MACHINE: Sullair Compressor

MODEL #: LS-10

SERIAL #: 90024-04010S-Q

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

WEEKLY:

J-F-M-A-M-J-J-A-S-O-N-D

>Check oil level through the sight glass when compressor is not operating.

J-F-M-A-M-J-J-A-S-O-N-D

>Ensure oil level is above the half way mark. Top up if necessary.

J-F-M-A-M-J-J-A-S-O-N-D

>Visually inspect the compressor for oil leaks.

J-F-M-A-M-J-J-A-S-O-N-D

>Check the machine temperature while it is in operation. Ensure it does not exceed 190 degrees F.

J-F-M-A-M-J-J-A-S-O-N-D

>Test the auto drain or dryer to ensure that the air flows freely.

J-F-M-A-M-J-J-A-S-O-N-D

>Blow off the cooler on the dryer to ensure that there is no restriction of cooling air flow.

J-F-M-A-M-J-J-A-S-O-N-D

>Inspect the general condition of the machine.

J-F-M-A-M-J-J-A-S-O-N-D

>Clean the machine and the surrounding work area.

J-F-M-A-M-J-J-A-S-O-N-D

>Inspect the seal condition and the condition of the ducts.

INTERVALS:

MAR/ JUN/ SEP/ DEC

3 months: Have a certified Comairco Service Technician inspect, and perform a general maintenance.

☐ P/O:

Date: 2012 / 03 / 16

Identify the machine for the next quarterly maintenance.

☐ P/O:

Date: 2012 / 06 / 22

Identify the machine for the next quarterly maintenance.

☐ P/O:

Date: / /

Identify the machine for the next quarterly maintenance.

☐ P/O:

Date: / /

Identify the machine for the next quarterly maintenance.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
1	1	1	1	1	1	1	1	1	1	1	1
By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
2	2	2	2	2	2	2	2	2	2	2	2
By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
3	3	3	3	3	3	3	3	3	3	3	3
By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
4	4	4	4	4	4	4	4	4	4	4	4
By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB	By: MB
Date: 12-01-12	Date: 12-02-12	Date: 12-03-12	Date: 12-04-12	Date: 12-05-12	Date: 12-06-12	Date: 12-07-12	Date: 12-08-12	Date: 12-09-12	Date: 12-10-12	Date: 12-11-12	Date: 12-12-12
5	5	5	5	5	5	5	5	5	5	5	5
By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:	By:
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:

AC 11

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Repair Report

ENTERED BY _____

[illegible]



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lip toDART AEROSPACE LTD.
1270 Aberdeen St.
Hawkesbury ON K6A 1K7Vendu à
Sold to

SAME

DATE RÉCEPTION / REC. DATE: Mar. 1st / 2012 DATE LIVRAISON / SHIP DATE: Mar. 6th / 2012
CONTACT: Linda Lacelle TELEPHONE: 613-632-5200 FAX: _____
MODÈLE / MODEL: LSK-40H DESCRIPTION: Sullair Compressor #1 NS / SN: 003-117453
HEURES / HOURS: 49767 CEL: 90024

INSTRUCTIONS: P/M ServiceRAPPORT / REPORT: Changed air filter w/costs, changed oil filter, changed check valve + changed O-Ring on oil fill pop. Took an oil sample cleaned controls + wiped down unit. Cleaned cooler

VOLT: L1 - L2 590 L2 - L3 593 L1 - L3 589 AMP: L1 32 L2 33 L3 34 Full load 41.0
TEMP. AMBIANTE / AMBIENT TEMP.: 70°F FUITE / LEAKS: OUI / YES ☐ NON / NO ☒ OIL SAMPLE: OUI / YES ☒ NON / NO ☐ NETTOYAGE / CLEAN UP ☒
T1: 170 T2 _____ T3 _____ T4 _____ P1 _____ P2 _____ P3 _____ P4 _____ LD 115 UNLD 125

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT
			02250138-667	oil sample kit.			
			250025-525	Fluid filter element.			P.O.
			049905	Check Valve			CLAIM NO
			826502-221	O-Ring Viton 1 7/16" x 1/8"			MATERIAL MATÉRIEL
			Shop Supplies		15.00		AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES: <u>Recomend to cost to monitor temp, may have to change thermal valve next service.</u>							TOTAL

I hereby authorize the repair work to be done along with the necessary materials, and hereby grant you and/or your employees permission to operate the unit herein described on streets, lightways or elsewhere for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on above units to secure the amount of repairs thereto.

J'autorise, par la présente les travaux de réparations spécifiés et l'emploi des pièces et matériaux requis à cette fin. Je vous autorise, de même que vos employés et préposés à conduire l'unité décrite aux présentes dans les rues, sur les routes ou ailleurs aux fins de vérification ou d'inspection. Je reconnais que vous bénéficierez sur l'unité d'un privilège et d'un droit de rétention garantissant le prix des réparations qui y seront effectuées.

SIGNATURE: [Signature]

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
3.025		06 Mar 2012	SMP						
1.0		06 Mar 2012	SMP	✓					

pédié à
lip to

Vendu à
Sold to

DART Aerospace
1270 Aberdeen St.
Hawkesbury
MEVE / SAME

DATE RÉCEPTION / REC. DATE: _____ DATE LIVRAISON / SHIP DATE: June 22
CONTACT: Chantal TELEPHONE: 613 632 9577 FAX: _____
MODÈLE / MODEL: LS10-40H DESCRIPTION: Sullair NS / SN: 003-117453
HEURES / HOURS: 51493 CEL: _____

INSTRUCTIONS:

Overheating

RAPPORT / REPORT:

I replaced the Thermal valve + verified the by-pass it is OK.
Ran the unit for 30 minutes Temp @ 190°F. Ambient @ 76°F
at 100°F ambient, the unit cannot cool itself. The Temp gauge
indicate almost + 5°F

VOLT: L1 - L2 _____ L2 - L3 _____ L1 - L3 _____ AMP: L1 _____ L2 _____ L3 _____

TEMP. AMBIANTE / AMBIENT TEMP: _____ FUITE / LEAKS: OUI / YES ☐ NON / NO ☐ OIL SAMPLE: OUI / YES ☐ NON / NO ☐ NETTOYAGE / CLEAN UP ☐

T1: _____ T2: _____ T3: _____ T4: _____ P1: _____ P2: _____ P3: _____ P4: _____ LD: _____ UNLD: _____

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT	
1	1		250025-621	Thermal valve			P.O.	
							CLAIM NO	
							MATERIAL MATÉRIEL	
							AUTRE OTHER	
							LABOUR REG. MAIN D'ŒUVRE	
							OVERTIME LABOUR TEMPS SUPPL.	
							KM @ /KM	
							SUB TOTAL SOUS TOTAL	
							% G.S.T. T.P.S.	
							% P.S.T. T.V.P.	
NOTES							TOTAL	

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SIGNATURE: Chantal Lavoie

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
2.5	2.0	June 22	CL						



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1270 Aberdeen Str
Hawkesbury
MEME / SAMEVendu à
Sold to

DATE RÉCEPTION / REC. DATE:

DATE LIVRAISON / SHIP DATE:

CONTACT: Chantal

TELEPHONE:

MODÈLE / MODEL: LS10-40H

DESCRIPTION:

HEURES / HOURS: 51492

NS / SN: 003-117453

CEL:

INSTRUCTIONS:

Overheating

RAPPORT / REPORT:

The temp is crawling up slowly. I cleaned the cooler verify oil level. The gauge is actually 50F higher than actual. I suspect a thermostatic valve problem. Did not have one, need to go back.
Recommande de ne pas faire fonctionner

VOLT: L1 - L2

L2 - L3

L1 - L3

AMP: L1

L2

L3

TEMP. AMBIANTE / AMBIENT TEMP:

FUI TE / LEAKS: OUI / YES ☐ NON / NO ☐OIL SAMPLE: OUI / YES ☐ NON / NO ☐NETTOYAGE / CLEAN UP ☐

T1:

T2

T3

T4

P1

P2

P3

P4

LD

UNLD

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT
1		1	250025-621	Thermal Valve			
							P.O.
							CLAIM NO
							MATERIAL MATÉRIEL
							AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES							TOTAL

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SIGNATURE:

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
2.5	2.0	June 20	CB						

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Comairco Compressor 2010

MODEL #: 10B-25

SERIAL #: B-1193

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

Monthly:

- J-F-M-A-M-J-J-A-S-O-N-D >Check oil level through the sight glass when compressor is not operating.
- J-F-M-A-M-J-J-A-S-O-N-D >Ensure oil level is above the half way mark. Top up if necessary.
- J-F-M-A-M-J-J-A-S-O-N-D >Visually inspect the compressor for oil leaks.
- J-F-M-A-M-J-J-A-S-O-N-D >Blow off the cooler on the dryer to ensure that there is no restriction of cooling air flow.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect the general condition of the machine.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean the machine and the surrounding work area.

INTERVALS:

MAR/ JUN/ SEP/ DEC 3 months: Have a certified Comairco Service Technician inspect, and perform a general maintenance.

- ☐ P/O: _____ Date: ____/____/____ Identify the machine for the next quarterly maintenance.
- ☐ P/O: _____ Date: ____/____/____ Identify the machine for the next quarterly maintenance.
- ☐ P/O: _____ Date: ____/____/____ Identify the machine for the next quarterly maintenance.
- ☐ P/O: _____ Date: ____/____/____ Identify the machine for the next quarterly maintenance.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-2-20 Initial: MB	Date: 12-2-27 Initial: MB	Date: 12-3-20 Initial: [Signature]	Date: 12-4-15 Initial: [Signature]	Date: 12-5-24 Initial: [Signature]	Date: 12-6-20 Initial: [Signature]	Date: 12-07-27 Initial: DL	Date: 12-08-23 Initial: DL	Date: 12-9-28 Initial: CF	Date: 12-10-25 Initial: DL	Date: 12-11-28 Initial: CF	Date: 12-12-20 Initial: DL

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Repair Report

ENTERED BY _____

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pédie a
ip toDART AEROSPACE LTD.
1270 Aberdeen St.
Hawkesbury ON R6A 1K7Vendu à
Sold to

SAME

DATE RÉCEPTION / REC. DATE: Mar. 1st / 2012 DATE LIVRAISON / SHIP DATE: Mar 6th / 2012
CONTACT: Linda Lacelle TELEPHONE: 613-632-5200 FAX: _____
MODÈLE / MODEL: 10-25 DESCRIPTION: Sullair Compressor #2 NS / SN: 003-68024
HEURES / HOURS: 89284 CEL: B. 1193

INSTRUCTIONS: P/M Service - inspect + advise.

RAPPORT / REPORT: Checked + cleaned air filter, oil filter still (OK). Took an oil sample. Only 130 hours since last inspection. Unit working well. Ran unit while servicing main compressor. Also blew out cooler + wiped down unit.

VOLT: L1 - L2 587 L2 - L3 589 L1 - L3 585 AMP: L1 26 L2 25 L3 24
TEMP. AMBIANTE / AMBIENT TEMP: 70°F FUIE / LEAKS: OUI / YES ☐ NON / NO ☒ OIL SAMPLE: OUI / YES ☐ NON / NO ☐ NETTOYAGE / CLEAN UP ☒
T1: 190 T2 T3 T4 P1 P2 P3 P4 LD 115 UNLD 127

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT
			02250138-667	oil sample kit.			
							P.O.
							CLAIM NO
							MATERIAL MATÉRIEL
							AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES							TOTAL

I hereby authorize the repair work to be done along with the necessary materials, and hereby grant you and/or your employees permission to operate the unit herein described on streets, lightways or elsewhere for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on above units to secure the amount of repairs thereto.

J'autorise, par la présente les travaux de réparations spécifiés et l'emploi des pièces et matériaux requis à cette fin. Je vous autorise, de même que vos employés et préposés à conduire l'unité décrite aux présentes dans les rues, sur les routes ou ailleurs aux fins de vérification ou d'inspection. Je reconnais que vous bénéficierez sur l'unité d'un privilège et d'un droit de rétention garantissant le prix des réparations qui y seront effectuées.

SIGNATURE:

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
	2-0	6 MAR 2012	SMP.						



274938

DART AEROSPACE LTD.
1270 Aberdeen St.
Hawkesbury ON K6A 1K7

SAME

SIGNATURE: [Signature]

• Laval, Ottawa, Halifax: (450) 668-8780 • 1-(800) 463-8780 • Ste-Foy: (418) 652-1611 • 1-(800) 463-8780 • Toronto: (416) 667-9510 • 1-(800) 667-6717
• Sudbury: (705) 560-1900 • 1-(800) 667-6717 • London: (519) 680-3200 • 1-(800) 667-6717 • Winnipeg: (204) 888-5511 • 1-(800) 205-9975 • Regina, Saskatoon: (306) 653-5755 • 1-(800) 761-8780
• Buffalo • Albany • Rochester • New-Jersey • Syracuse • Long Island

• Laval, Ottawa, Halifax: (450) 668-8780 - 1-(800) 463-8780 • Ste-Foy: (418) 652-1611 - 1-(800) 463-8780 • Toronto: (416) 667-9510 - 1-(800) 667-6717 •
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1270 ABERDEEN STR.

HAWKESBURY ON K6A 1K7

Vendu à
Sold to

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HAWKESBURY ON K6A 1K7

DATE RÉCEPTION / REC. DATE: 10 Dec 2012

DATE LIVRAISON / SHIP DATE: 18 Dec 2012

CONTACT: Linda Lacelle

TELEPHONE:

FAX:

MODÈLE / MODEL: M150

DESCRIPTION: Airtel dryer

NS / SN:

HEURES / HOURS: N/A

CEL: 90136

INSTRUCTIONS: Inspection.

RAPPORT / REPORT: Performed a quick visual inspection, Dewpoint is (OK)
San cycling (OK), and auto drain is working fine.

All is (OK)

VOLT: L1 - L2 L2 - L3 L1 - L3 AMP: L1 L2 L3

TEMP. AMBIANTE / AMBIENT TEMP.: FUIITE / LEAKS: OUI / YES ☐ NON / NO ☐ OIL SAMPLE: OUI / YES ☐ NON / NO ☐ NETTOYAGE / CLEAN UP ☐

T1: T2 T3 T4 P1 P2 P3 P4 LD UNLD

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	
							CLIENT NO. N° DU CLIENT
							P.O.
							CLAIM NO.
							MATERIAL MATÉRIEL
							AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES							TOTAL

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SIGNATURE: 

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
-	0.5	18 Dec 2012	JMP	✓					

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1270 ABERDEEN STR.

HAWKESBURY ON K6A 1K7

HAWKESBURY ON K6A 1K7

DATE RÉCEPTION / REC. DATE: 10 Dec 2012 DATE LIVRAISON / SHIP DATE: 18 Dec 2012

CONTACT: Linda Lacelle TELEPHONE: _____ FAX: _____

MODÈLE / MODEL: LS10-40H DESCRIPTION: Sullair 40 HP Compressor #1 NS / SN: 003-117453

HEURES / HOURS: 54495 CEL: 90024

INSTRUCTIONS: PM Service

RAPPORT / REPORT: Upon arrival I took an oil sample. Cleaned controls & wiped down unit. All control lines are clean & clear. Checked air filter - still OK. Changed oil filter. Ran tested & adjusted unit. When lovers were open the compressor temp would rise. When lovers are closed, and recycling heat inside temp is OK.

VOLT: L1 - L2 590 L2 - L3 592 L1 - L3 591 AMP: L1 38 L2 40 L3 39

TEMP. AMBIANTE / AMBIENT TEMP: 75°F FUIE / LEAKS: OUI / YES ☐ NON / NO ☒ OIL SAMPLE: OUI / YES ☒ NON / NO ☐ NETTOYAGE / CLEAN UP ☐

T1: _____ T2: _____ T3: _____ T4: _____ P1 114 P2 113 P3: _____ P4: _____ LD 105 UNLD 115

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT
1	1		02250138-667	Oil Sample Kit.			
1	1		250025-525	Oil Filter			P.O.
1	1		SHOP SUPPLY				CLAIM NO.
							MATERIAL MATÉRIEL
							AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES							TOTAL

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SIGNATURE: [Signature]

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
2.5	4.5	18 Dec 2012	SMP						
1.5	-	18 Dec 2012	SMP	✓					

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1270 ABERDEEN STR.
HAWKESBURY ON K6A 1K7

DATE RÉCEPTION / REC. DATE: 10 Dec 2012 DATE LIVRAISON / SHIP DATE: 18 Dec 2012

CONTACT: Linda Lacelle TELEPHONE: _____ FAX: _____

MODÈLE / MODEL: 10-25 DESCRIPTION: Sullair Compressor #2 NS / SN: 003-68024

HEURES / HOURS: 89371 25HP CEL: B1193

INSTRUCTIONS: PM Service

RAPPORT / REPORT: Upon arrival compressor was running + leaking air continuously through sol valve exhaust port. This was due to the check valve, which was stuck open. I changed the check valve + took an oil sample everything else was still OK

VOLT: L1-L2 595 L2-L3 595 L1-L3 598 AMP: L1 25 L2 25 L3 24

TEMP. AMBIANTE / AMBIENT TEMP: 75°F FUIITE / LEAKS: OUI / YES ☐ NON / NO ☒ OIL SAMPLE: OUI / YES ☒ NON / NO ☐ NETTOYAGE / CLEAN UP ☐

T1: 185°F T2: _____ T3: _____ T4: _____ P1 119 P2 118 P3: _____ P4: _____ LD 110 UNLD 120

ORD. COM.	SHIP EXP.	B.O.	REF.	DESCRIPTION	UNIT PRICE PRIX UNITAIRE	TOTAL	CLIENT NO. N° DU CLIENT
1	1		02250138-667	Oil Sample Kit.			
1	1		049905	Check Valve -			
1	1		Shop Supply				
							CLAIM NO.
							MATERIAL MATERIEL
							AUTRE OTHER
							LABOUR REG. MAIN D'ŒUVRE
							OVERTIME LABOUR TEMPS SUPPL.
							KM @ /KM
							SUB TOTAL SOUS TOTAL
							% G.S.T. T.P.S.
							% P.S.T. T.V.P.
NOTES							TOTAL

I hereby authorize the repair work to be done along with the necessary materials, and hereby grant you and/or your employees permission to operate the unit herein described on streets, lightways or elsewhere for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on above units to secure the amount of repairs thereto.

J'autorise, par la présente les travaux de réparations spécifiés et l'emploi des pièces et matériaux requis à cette fin. Je vous autorise, de même que vos employés et préposés à conduire l'unité décrite aux présentes dans les rues, sur les routes ou ailleurs aux fins de vérification ou d'inspection. Je reconnais que vous bénéficierez sur l'unité d'un privilège et d'un droit de rétention garantissant le prix des réparations qui y seront effectuées.

SIGNATURE: [Signature]

TRAVEL	ON SITE	DATE	INITIAL	O.T.	TRAVEL	ON SITE	DATE	INITIAL	O.T.
-	1.0	18 Dec 2012	IMP						

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Tauring Bender

MODEL #: DELTA-100 CNC-S

SERIAL #: 100D-80

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

MONTHLY:

- J-F-M-A-M-J-J-A-S-O-N-D >Check oil level. Top up as necessary. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Check the position of the bottom ram cap screws ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Check condition and tightness of timing belt on the encoder wheel. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Check condition and clean the encoder wheel. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Check the condition of the encoder wheel plug, and cable. Inspect the plug tightness. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Clean and grease ram slides, and bender towers. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Inspect general condition of the machine. Clean machine and surrounding area. ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Ensure all safety devices are in good condition and are working ✓
- J-F-M-A-M-J-J-A-S-O-N-D ✓>Clean or change air filter on the CNC-S. ✓

INTERVALS:

ANNUALLY:

- ☒ Grease all zirts. Identify the machine for the next grease service.

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 12-1-30	Date: 12-2-33	Date: 12-3-33	Date: 12-4-36	Date: 12-08-36	Date: 12-6-27	Date: 12-07-27	Date: 12-08-23	Date: 12-09-28	Date: 12-10-27	Date: 12-11-28	Date: 12/12/20
Initial: [Signature]	Initial: [Signature]	Initial: [Signature]	Initial: [Signature]	Initial: SAD	Initial: [Signature]	Initial: SAD	Initial: SAD	Initial: SAD	Initial: SAD	Initial: [Signature]	Initial: Re
ENTERED 12/13/30	ENTERED 12/13/31	ENTERED 12/14/31	ENTERED 12/15/34	ENTERED 12/16/36	ENTERED 12/17/27	ENTERED 12/18/27	ENTERED 12/19/23	ENTERED 12/20/28	ENTERED 12/21/27	ENTERED 12/22/28	ENTERED 12/23/20

Repair Report

ENTERED BY _____

[illegible]

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Tauring Bender
MODEL #: Alpha 160
SERIAL #: CNC-8-3-W-MM-RH
DATE RECEIVED: Feb/08
P/O #: 4674
DATE OPERATIONAL: May/08

COMMENTS:

MONTHLY:

J-F-M-A-M-J-J-A-S-O-N-D: Check fluid levels for the X axis, and hydraulic power pack. Top up as necessary.

J-F-M-A-M-J-J-A-S-O-N-D: Check the condition of the bottom ram cap screws

J-F-M-A-M-J-J-A-S-O-N-D: Check condition and tightness of timing belt on the encoder wheel. *N/A*

J-F-M-A-M-J-J-A-S-O-N-D: Check condition and clean the encoder wheel.

J-F-M-A-M-J-J-A-S-O-N-D: Check the condition of the encoder wheel plug, and cable. Inspect the plug tightness.

J-F-M-A-M-J-J-A-S-O-N-D: Clean and grease ram slides, and bender towers as necessary per manufacturers manual.

J-F-M-A-M-J-J-A-S-O-N-D: Inspect general condition of the machine. Clean machine and surrounding area.

J-F-M-A-M-J-J-A-S-O-N-D: Check or change air filter on the CNC-S electric control panel. Identify the machine for the next filter change.

J-F-M-A-M-J-J-A-S-O-N-D: Check condition of the roller buggies and bearings. Ensure they work freely. Replace if necessary.

J-F-M-A-M-J-J-A-S-O-N-D: Check, condition, level of the bender tables. *N/A*

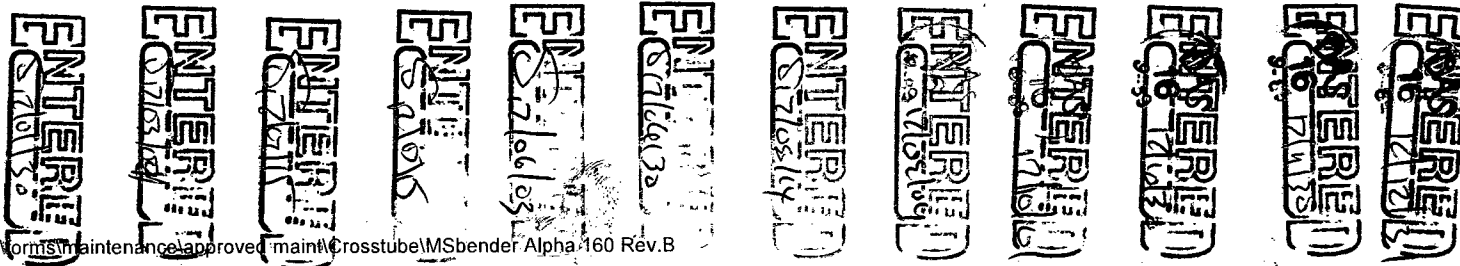
J-F-M-A-M-J-J-A-S-O-N-D: Check the Limit switch functioning per manufacturing maintenance manual. *N/A*

J-F-M-A-M-J-J-A-S-O-N-D: Ensure all safety devices are in good condition and are working

Bi-annually, replace the hydraulic power pack oil, per manufacturers instructions. Identify the machine for next oil change.

Date: ____/____/____

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
12-1-27	12-2-27	12-3-5	12-4-25	12-5-15	12-6-26	12-7-127	12-8-23	12-9-28	12-10-24	12-11-29	12-12-20
Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:	Initial:
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Repair Report

ENTERED BY _____

[illegible]

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Mori Seiki Lathe

MODEL #: TL40B/3000

SERIAL #: 2162

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

Fire in grinding Bowl 2012-05-24.
Repair sheet 5/24/12

MONTHLY:

- J-F-M-A-M-J-J-A-S-O-N-D >Inspect drive belt condition and tension. Tighten or replace as necessary. Record if replaced.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect saddle strip, Cross slide and Cross slide nut.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect X and Z transmission oil levels. Top up as necessary.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect condition of air filter. Clean as necessary.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect compound rest and oil wheels.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean and lubricate lathe chuck.

INTERVALS:

ANNUALLY:

- ☐ Change X and Z transmission oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Grease drive belt pulleys
- ☐ Change coolant. Dispose of coolant into the appropriate container identified as " Coolant ".
- ☐ Remove chip conveyor, and clean and drain tank.
- ☐ Change X and Z axis Servo oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Change hydraulic oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Change spindle oil. Dispose of oil into the appropriate container identified as " oil ".

Jan Date:	Feb Date:	Mar Date:	Apr Date:	May Date:	Jun Date:	Jul Date:	Aug Date:	Sep Date:	Oct Date:	Nov Date:	Dec Date:
Initial:	Initial:	Initial:	Initial:	12/05/25 Initial:	12/6/28 Initial:	12/7/26 Initial:	12/8-24 Initial:	12/09/28 Initial:	12/10/24 Initial:	12/11/14 Initial:	12/12/29 Initial:
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PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Mori Seiki Lathe

MODEL #: TL40B/3000

SERIAL #: 2162

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

MONTHLY:

- J-F-M-A-M-J-J-A-S-O-N-D >Inspect drive belt condition and tension. Tighten or replace as necessary. Record if replaced.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect saddle strip, Cross slide and Cross slide nut.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect X and Z transmission oil levels. Top up as necessary.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect condition of air filter. Clean as necessary.
- J-F-M-A-M-J-J-A-S-O-N-D >Inspect compound rest and oil wheels.
- J-F-M-A-M-J-J-A-S-O-N-D >Clean and lubricate lathe chuck.

INTERVALS:

ANNUALLY:

- ☐ Change X and Z transmission oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Grease drive belt pulleys
- ☐ Change coolant. Dispose of coolant into the appropriate container identified as " Coolant ".
- ☐ Remove chip conveyor, and clean and drain tank.
- ☐ Change X and Z axis Servo oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Change hydraulic oil. Dispose of oil into the appropriate container identified as " oil ".
- ☐ Change spindle oil. Dispose of oil into the appropriate container identified as " oil ".

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:	Date:
12/01/00	12/02/00	12/03/00	12/04/00		12-6-23	12-6-26					
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Repair Report

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Repair Report

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[illegible]

16005-0

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.
Russell, Ontario
K4R 1E5

613-894-4443 / 514-920-3857

Customer Name Dart AerospaceAddress AberdeenCity Hamilton Prov. ON ZIP Contact Name Sam Luc. MenardPhone Email Invoice # Date May 28, 2012Make Kon-SeikiModel # TL-40B Serial# 2162Machine Hours Control Make & Model

Please note: Lewertek invoices are sent electronically unless specifically requested

Additional Details: ☐ Yes ☐ No

Service Details:

Fire in shop, machine was sprayed w/ water & foam. Check out before opening. checked out all 220 vdc connections, contacts, OK. > 30 Megachon. Check 110, OK. Fans checked, 1 stuck, fixed, OK. power, UPS & axis amplifier dead. - removed, replace SA electronics fuse, tested, blew again. - Costumer to source from FANUC, NAI, or have repaired & call US back to check / test machine fully powered up

Billing Details:

Date: May 28 Labor Hours: 1.5 Travel Time: 2 hrs Mileage/Notes: 200 km

Total Hours Worked 1.5 x \$100.00 per hour = 150.00Overtime Hours x \$150.00 per hour = Total Travel Hours 2 x \$ 70.00 per hour = 140.00Mileage 200 x \$.47 per km = 94.00Additional Billing

Sub Total

HST 13% / GST 5%

IS THIS JOB COMPLETE? ☐ Yes ☒ No

Parts Ordered and Description

Parts ordered from: Reference# Is Customer C.O.D.? ☐ Yes ☒ NoIf C.O.D., Check # RMA # Customer P.O. # Service Technician J. SmithCustomer Signature

Total Billing \$

433.92

Additional Billing:

Air Fare Car Rental Tolls/Park Hotel Meals Parts

Mori

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.
Russell, Ontario
K4R 1E5

613-894-4443 / 514-920-3857

Customer Name Dart Aerospace

Address Aberdeen

City Thunder Bay Prov. ON ZIP

Contact Name Tom L. Menard

Phone

Email

Invoice # Date May 29, 2012

Make Mori Seiki

Model # TL-40B Serial# 2162

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details: ☐ Yes ☐ No

Service Details:

Replaced X axis amplifier, tested OK
Continue Machine check-out - collet closer
footswitch wasn't working - opened, started working
OK. Check all Operator panel controls
axes, turret, spindle conveyor, tool setter,
RS232 communication (Machine OK, cost
to have IT support for cable/network
not working. Advise customer to run
slow warm-up program at length to
lube axes properly

Billing Details:

Date: May 29 Labor Hours: 1:30 - 3 PM Travel Time: 2 hrs Mileage/Notes: 200 km

Total Hours Worked 1.5 x \$100.00 per hour =

Overtime Hours x \$150.00 per hour =

Total Travel Hours 2 x \$ 70.00 per hour =

Mileage 200 x \$.47 per km =

Additional Billing

Additional Billing:

Air Fare

Car Rental

Tolls/Park

Hotel

Meals

Parts

Sub Total

HST 13% 49.92

IS THIS JOB COMPLETE? ☒ Yes ☐ No

Parts Ordered and Description

Parts ordered from:

Reference#

Is Customer C.O.D.? ☐ Yes ☒ No

If C.O.D., Check #

RMA #

Customer P.O. # Verbal - SL

Service Technician [Signature]

Customer Signature [Signature]

Total Billing \$

433.92

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.
Russell, Ontario
K4R 1E5

613-894-4443 / 514-920-3857

Customer Name Devot Aerospace

Address Aberdeen

City Thunder Bay Prov. ON ZIP

Contact Name Joan Luc. Menard

Phone

Email

Invoice #

Date May 28, 2012

Make MonSeik

Model # TL-40B

Serial# 2162

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details:

☐ Yes ☐ No

Service Details:

Fire in shop, machine was sprayed w/ water & foam. Check out before repowering. Checked out all 220 VAC connections, contactors, OK. > 30 Hertz. Check 110, OK. Fans checked, 1 stuck, fixed, OK. Power up & X axis amplifier dead. removed, replace SA electronics fuse, tested, blew again. Customer to source from FANUC, NAI, or have repaired & call us back to check / test machine fully powered up.

Billing Details:

Date: May 28 Labor Hours: 1.5 Travel Time: 2 hrs Mileage/Notes: 200 km

Total Hours Worked 1.5 x \$100.00 per hour =
Overtime Hours x \$150.00 per hour =
Total Travel Hours 2 x \$ 70.00 per hour =
Mileage 200 x \$.47 per km =
Additional Billing

Additional Billing:

Air Fare
Car Rental
Tolls/Park
Hotel
Meals
Parts

Sub Total

HST 13% / GST 5%

IS THIS JOB COMPLETE? ☐ Yes ☒ No

Parts Ordered and Description

Parts ordered from:

Reference#

Is Customer C.O.D.? ☐ Yes ☒ No

If C.O.D., Check #

RMA #

Customer P.O. # Verbal - 56

Service Technician J. Menard

Customer Signature

Total Billing \$

433.92

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17244**

Purchase Order Date 6/18/12

PO Print Date 6/18/12

Page Number 1 of 1

Order From :

VC-LEW001

LEWER TEK INC
491 CASTOR STREET
RUSSELL, ON K4R 1E5
CAContact Name
Vendor Phone 613 759 9494
Vendor Fax
Vendor Account NbrBuyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-CollectShip To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**REFERENCE ONLY**

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
		service MORI SEIKI	6/18/12 Yes	1.00 Each		\$584.0000	\$584.00

Special Inst: SERVICE RENDERED JUNE 12
TURRET MOTOR OVERLOAD
PROTECTOR TRIPPED,
PROBLEM FROM RECENT ADJACENT
FIRE EVENT,
MACHINE AFFECTED BY WATER AND
FIRE EXTINGUISHER**PO Total:** \$584.00CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 6/18/12

Mori Seike

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.

Russell, Ontario

K4R 1E5

613-894-4443 / 514-920-3857

Customer Name Dart Aerospace

Address Arsenal

City Hawkesbury Prov. ON ZIP

Contact Name San Luis Manuel

Phone

Email

Invoice #

Date JUNE 12, 2012

Make Mori Seike

Model # TL40B

Serial# 2162

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details:

☐ Yes ☐ No

Service Details:

Torret motor overload tripped - reoccurred.
Check wiring - found 90 pins volts induced
in wiring, but ground, balance good, etc.
OK. Removed Spark arrester - retrieved - OK.
Installed Spark arrester - OK. Adjusted overload
to 1.4 AMPS (200 with Motor @ 220 VAC ->
Main voltage at @ 197 3Ø (low!!) tested
OK. Also checked coil closer footswitch,
adjusted and tested OK (Mechanically binding).
Discussed transformer / auto-transformer (electrical option)
to stabilize voltage at 220-230 VAC ± 5%.

Billing Details:

Date: June 12 Labor Hours: 10:15 - 2:45 Travel Time: 2 hrs Mileage/Notes: 200 km

Total Hours Worked 3.5 x \$100.00 per hour =

Overtime Hours x \$150.00 per hour =

Total Travel Hours 2 x \$ 70.00 per hour =

Mileage 200 x \$.47 per km =

Additional Billing

Sub Total

HST 13% / GST 5%

IS THIS JOB COMPLETE? ☐ Yes ☐ No

Parts Ordered and Description

Parts ordered from:

Reference#

Is Customer C.O.D.? ☐ Yes ☐ No

If C.O.D., Check #

Total Billing \$

Additional Billing:

Air Fare

Car Rental

Tolls/Park

Hotel

Meals

Parts

RMA #

Customer P.O. #

Service Technician

Customer Signature

659.92

[Signature]

Lewertek Inc.

491 Castor St.
Russell
ON K4R 1E5
613-894-4443

Service@Lewertek.com

www.Lewertek.com

Invoice

Date	Invoice #
6/18/2012	341

Invoice To
Dart Aerospace Ltd. 1270 Aberdeen St. Hawkesbury, Ontario K6A 1K7

P.O. No.	Terms	Due Date
Verbal -Jean Luc	Net 30	7/18/2012

Qty	Description	Rate	Amount
3.5	Service Hours	100.00	350.00
2	Travel Hours	70.00	140.00
200	Rate per Kilometer	0.47	94.00
<p>For services rendered at your location June 12, 2012, to your Mori Seiki TL-40B CNC lathe s/n 2162. Turret motor overload protector tripped, operator reset and tripped again. Suspect residual problems from recent adjacent fire event / machine affected by water and fire extinguisher foam.</p> <p>Inspected and tested all related wiring, components and isolation, everything checks OK. Removed spark arrestor from relay, tested OK, reinstalled, OK. Problems seem to be related to low supply voltage. Tested at 197 VAC 3 phase. Set turret motor overload protector higher to 1.4 amps. Tested turret indexing over full Z axis range in case cable was shorting at any particular spot in crossslide flex conduit. No problems found.</p> <p>Also rechecked collet closer footswitch intermittent problems. Readjusted mechanically, lubed and tested OK. If problems persist customer may need to replace entire footswitch assembly, or modify/ repair mechanical internal parts.</p>			

Sales Tax Summary

HST@13.0%	\$75.92
Total Tax	\$75.92

Total	\$659.92
--------------	-----------------

GST/HST No. 844657460

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.
Russell, Ontario
K4R 1E5

613-894-4443 / 514-928-3857

Customer Name Dart Aerospace

Address 1270 Aberdeen St.

City Heestresbury Prov. ON ZIP

Contact Name Linda Lucelle

Phone

Email

Invoice #

Date Sept 5, 2012

Make Mori Seiki

Model # TL-40

Serial# 2162

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details:

☐ Yes ☐ No

Service Details:

Replace hydraulic rotary cylinder (collet
Closer)
- Aligned within spec. +10.0002"
- tested OK.

Billing Details:

Date:

09/05

Labor Hours:

10AM - 6:30 PM
- 1 hr lunch

Travel Time:

2 hrs

Mileage/Notes

180 km

Total Hours Worked 7.5 x \$100.00 per hour =

Overtime Hours x \$150.00 per hour =

Total Travel Hours 2 x \$ 70.00 per hour =

Mileage 180 x \$.47 per km =

Additional Billing

Sub Total

Tax HST 13% / GST 5%

IS THIS JOB COMPLETE? ☐ Yes ☐ No

Parts Ordered and Description

Parts ordered from:

Reference#

Is Customer C.O.D.? ☐ Yes ☐ No

If C.O.D., Check #

Total Billing \$

1112.60

Additional Billing:

Air Fare

Car Rental

Tolls/Park

Hotel

Meals

Parts

\$10

toolbox
supplies

RMA #

Customer P.O. #

Service Technician

Customer Signature

210:17880

[Signature]

Bullane Airden

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.
Russell, Ontario
K4R 1E5

613-894-4443 / 514-920-3857

Customer Name

Address

City

Prov. ON ZIP

Contact Name

Phone

Email

Invoice #

Date

Make

Model #

Serial#

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details:

☐ Yes ☐ No

Service Details:

Mori - Remove clutch to check on collet -
clutch, confirm oil leak. Customer to
obtain quotes for repair/replacement from
Kitagawa. Check saw, adjusted
clamping regulator → bakine → suggest replacing
if problem repeats (loosening material clamp)

Billing Details:

Date:

Labor Hours:

Travel Time:

Mileage/Notes

AUG 18

9:45 - 12:45

2 hrs

200 km

Total Hours Worked

3 x \$100.00 per hour =

Overtime Hours

x \$150.00 per hour =

Total Travel Hours

2 x \$ 70.00 per hour =

Mileage

200 x \$.47 per km =

Additional Billing

Sub Total

HST 13% / GST 5%

Additional Billing:

Air Fare

Car Rental

Tolls/Park

Hotel

Meals

Parts

IS THIS JOB COMPLETE? ☐ Yes ☒ No

Tax

Parts Ordered and Description

Parts ordered from:

Reference#

RMA #

Is Customer C.O.D.? ☐ Yes ☒ No

Customer P.O. #

If C.O.D., Check #

Service Technician

Customer Signature

Total Billing \$

603.42

71017850

[Signature]

SERVICE REPORT

Lewertek Inc.

GST # 844657460

Service@Lewertek.com

www.Lewertek.com

491 Castor St.

Russell, Ontario

K4R 1E5

613-894-4443 / 514-920-3857

Customer Name Dart Aerospace

Address 1270 Aberdeen St.

City Markham Prov. ON ZIP

Contact Name Jean Francois

Phone

Email

Invoice #

Date Sept. 7, 2012

Make Hendige

Model # Cobra SI

Serial# C31-255

Machine Hours

Control Make & Model

Please note: Lewertek Invoices are sent electronically unless specifically requested

Additional Details:

☐ Yes ☐ No

Doosan Power 2500LY
S/N # P250040859

Service Details: Servo alarm Servo Fan Failure

(#443) - Found Servo Power supply
fan stopped - took apart cleaned reassembled
same. Customer to order fan from N.A.I
99% certain fan is the problem @ 1% chance
it is the power supply. Customer also changed
servo battery & lost all home & left home
procedures w/ J.F. Also check oil skimmer
on Doosan Power 2500LY - electrical ok
motor ok - suspect gear box jamming - recommend
replacing motor / skimmer joint

Billing Details:

Date:

Labor Hours:

Travel Time:

Mileage/Notes

7/9

11AM - 1PM

2 hrs

180 kms

Total Hours Worked 2 x \$100.00 per hour =

Overtime Hours x \$150.00 per hour =

Total Travel Hours 2 x \$ 70.00 per hour =

Mileage 180 x \$.47 per km =

Additional Billing

Additional Billing:

Air Fare

Car Rental

Tolls/Park

Hotel

Meals

Parts

Sub Total

HST 13% ~~13%~~ 5%

IS THIS JOB COMPLETE? ☒ Yes ☐ No

Parts Ordered and Description

Parts ordered from:

Reference#

RMA #

Is Customer C.O.D.? ☐ Yes ☒ No

If C.O.D., Check #

Customer P.O. # 21017851

Service Technician J. V. V.

Customer Signature JF V.

Total Billing \$ 479.80